

Elastic and plastic-flow damage constitutive model of rock based on conventional triaxial compression test

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https://doi.org/10.18280/ijht.360320 ABSTRACT

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Keywords:

rock, damage mechanics, strain softening, brittleness, plastic flow, dilatancy This study summarizes the stress-strain relations of rocks in the conditions of conventional triaxial compression test. Combining the two mechanisms of damage and plasticity, this study explores inner mechanism of stress-strain relation and analyzes the applicability and limitation of the classical constitutive models of linear elasticity-plasticity, nonlinear elasticity and elastic damage. Based on considering the advantages and disadvantages of classical constitutive models, classical plastic statistic damage models are improved. In addition, this study puts forward the constitutive model of plastic statistic damage simultaneously considering plastic flow and damage function, deduces constitutive relational expressions in the conditions of conventional triaxial compression test and preliminarily verifies the constitutive relational expressions using the result of conventional triaxial compression test. In research result, the constitutive model improved can well and comprehensively reflect strain softening and dilatancy of rock and reflect rocks' character of transforming from brittle to plastic flow following the increase of confining pressure.

1. INTRODUCTION

Rock is the most common material in civil engineering and construction. Its constitutive theory is a research hotspot. At present, the classical isotropic elastic-plastic mechanics theory is still the theoretical basis for studying the constitutive relation of rock. According to this theory, rock is mainly elastic before the internal structure is destroyed. After the damage occurs, its mechanical properties are between solid and fluid. The deformation characteristics are mainly plastic flow. In large quantity of tests and researches [1-4], the classical elastic-plastic constitutive theory that is suitable for metal materials is not completely suitable for rock. For example, rock's character of hardness, yielding character in stagnant water pressure conditions, dilatancy character and strain softening character in trans-pression state are not those of common metal materials. The essence of mechanical property differences between rock and metal is that rock is a heterogeneous continuum containing gaps and crack. Therefore, it is difficult to build an isotropic constitutive model that can completely reflect above mechanic characters of rock and can be used conveniently. Usually, the more influencing factors considered, the more parameters there will be and more complex constitutive model will be. A lot of researches show [5-9] that the common method of building constitutive model of rock is to introduce necessary theory or hypothesis as supplement on the basis of classical elasticplastic mechanics theory. In this way, constitutive model can describe main characters of rock as many as possible and accurately forecast strain of rock and stress-strain relation based on the premise of small quantity of calculation parameters.

Damage mechanics theory is widely used in rock engineering. Many scholars combine damage mechanics theory and basic theory of elastoplasticity to build constitutive model of elastic damage or elastic-plastic damage [10-11]. Considering that rock deformation and damage in engineering application scope is reflected by strain softening and brittle damage, many scholars use constitutive theory of elastic damage to build constitutive model of rock [12]. It is a common constitutive theory of elastic damage to introduce constitutive theory of elastic statistic damage formed by microscopic statistic damage theory into constitutive theory of classical elastic damage. Constitutive theory of elastic statistic damage has got good effect in the aspect of forecasting axial strain softening of rock. In addition, comparing with other constitutive models of elastic damage, the number of calculation parameters of the constitutive model is smaller and mathematical expression of the model is simpler. Therefore, constitutive model of elastic statistic damage can be conveniently used in engineering. However, generally, the Poisson's ratio in the constitutive model of elastic statistic damage does not change with the damage. In this case, rock dilatancy property in trans-pression state cannot be considered for the constitutive model. For example, isotropous elastic damage statistic constitutive model built by Cao et al[17]can well simulate axial strain softening in trans-pression state but cannot reflect the property of volume dilatancy. In addition, like other solids, as the confining pressure increases, the rock will gradually exhibit some mechanical properties similar to those of fluids, such as plastic flow. This is also ignored by the classical elastic damage model. The researches show [13-15] that most damage constitutive models cannot simultaneously

reflect strain softening, volume dilatancy, and plastic flow of rock.

In practical engineering, rock is usually pressed in several directions. Therefore, triaxial compression test is usually used to research the constitutive relation of rock. In large quantity of researches, true triaxial test can better explain the law of rock deformation and damage in pressure than conventional triaxial test, but the equipment of true triaxial test is expensive and conventional triaxial test is usually operated to get mechanical parameters of rock in practical engineering. At present, conventional triaxial test is usually operated to research the constitutive relation of rocks.

Aiming at the defect of existing researches and for the convenience of engineering application, this study tries to build a constitutive model of elastic-plastic damage that can sufficiently and correctly reflect rock dilatancy, strain softening and plastic flow based on classical elastic statistic damage theory. The computed result got from constitutive model is compared with the result of conventional triaxial test. In the comparison and analysis, rationality of the model is verified to offer reference to the research on constitutive model of rock.

2. ANALYSIS AND DISCUSSION ON ROCK STRAIN AND STRESS-STRAIN RELATION BASED ON DAMAGE AND PLASTIC FLOW

2.1 Summary of rocks' strain and stress-strain relation

In large quantity of tests and researches, although deformation and damage of rocks depend on internal structural features and mineral components of rocks, rocks in different variety have different strain and stress-strain relation. The deformation and damage of rocks in the nature still have their basic similarities. In conventional triaxial compression, axial stress and axial stress-strain relation curve of rocks have two forms of strain softening and strain hardening. Strain hardening curve corresponds to the rock deformation under high confining pressure, including compaction stage, linear elasticity stage and non-elastic hardening stage. Strain softening curve corresponds to the rock deformation in low confining pressure. The curve before peak value of strain is divided into compaction stage, linear elasticity stage and nonelastic hardening stage; there is a strain softening stage after peak value of strain. For the convenience of analysis, the strain and stress-strain relation curve in the two types are simplified in Figure 1. Curve OACD is for the type of strain hardening and curve OABEF is for the type of strain softening in Figure 1. Curve OA₁C₁D₁ is the volume strain and axial strain relation curve of the rocks of strain hardening type. Curve OA₁B₁F₁ is the volume strain and axial strain relation curve of the rocks of strain softening type. There are the following laws:

(1) Under low confining pressure, strain and stress-strain relation curve is in the type of strain softening. As for curve OABEF, point C is the peak point that represents damage strength; EF segment corresponds to strain softening stage in which strain and stress-strain relation develops unstably and rocks are in brittle damage. Under high confining pressure, strain curve of rocks is in the type of strain hardening. As for the strain curve OACD of rocks, rocks are in dilatant damage. With the increase of confining pressure, damage strength of rocks and strain of corresponding damage point increase. Rock deformation transforms from strain softening to strain hardening. At the same time, the mode of rock damage is transformed from brittleness to plastic flow.

(2) OA is the closure stage of the internal defects (cavity and cracks) of rocks. It is common in the deformation process of the rocks with high voidage. As for the rocks with low voidage and compact hard rocks, the stage can be ignored. Linear elastic stage is after the closure stage. In Figure 1, they respectively correspond to AB segment under low confining pressure and AC segment under high confining pressure. Stress-strain relation in the stage follows Hooke's law. The strain level at elastic limiting point rises following the increase of confining pressure, such as the comparison between point C and point B. Starting from elastic limiting point, the stressstrain relation of rocks becomes complex. Stress-strain relation shows its nonlinear change trend; dilatancy of volume begins, such as C_1D_1 segment in Figure 1.



(b)Relations between volume strain and axial strain

Figure 1. Stress-strain relations of rock under conventional triaxial compression test

(3) Generally speaking, volume of rocks is firstly compressed and then dilatated. Linear elastic limiting point is the starting point of dilatancy. For example, point B and B₁ are the starting points of dilatancy in Figure 1. In other words, after loading strain exceeds linear elastic limiting point, axial stress and nonlinear deformation follow dilatancy of rocks, such as stress-strain relation curves BEF and BCD and corresponding volume strain and axial stress-strain relation curves B₁F₁ and C₁D₁. They are in the stage of dilatancy. Generally speaking, strain hardening process accompanies small capacity of volume dilatancy; strain softening accompanies large capacity of volume dilatancy, such as the comparison between curve B_1F_1 and curve C_1D_1 . This is caused by the inhibiting effect of confining pressure to dilatancy of rocks.

2.2 Analysis on mechanical mechanism of rocks' stressstrain relation

(1) Damage mechanical mechanism

In the aspect of internal structure, as for complete damagefree rocks, their mineral components and crystalline interface of mineral grains are decisive factors which influence mechanical property of rocks. Under normal conditions, crystalline interface is the weak interface in damage-free rocks. As for initially-damaged rocks, defects of cavity and cracks are also the weak parts of rocks. These parts of rocks can be easily damaged. The local damages gradually evolve and eventually influence stability of macroscopic entirety. According to the basic theory of damage mechanics, internal damages of rocks develop at the weak parts. Extension of damage is assumed to be microcrack. In other words, damage extends at the weak parts in the form of microcrack. As for the strain softening curve OABEF in Figure 1, in the function of external loading, development of microcracks in rocks is respectively in compact dilatancy-free stage, stable dilatancyfree stage, stable dilatancy stage and non-stable dilatancy stage corresponding to OA segment, AB segment, BE segment and CF segment. Non-stable dilatancy stage of microcrack accompanies the cracks in macroscopic form. At this time, rocks are in non-stable damage stage. As for strain hardening curve, there is no unstable stage of stress-strain relation because of the restraint of high confining pressure. In other words, with increase of confining pressure, the probability of macroscopic crack lowers.

The change of microcrack (including compaction and dilatancy) is always followed by irreversible deformation. Therefore, except for AB elastic stage of stable dilatancy-free stage of microcrack, there is irreversible volume deformation in other stages. In conventional triaxial compression conditions, microcrack dilates in axial compression direction; deformation in side direction is faster than that in axial direction. So, in damage process, dilatancy in side direction is large and dilatancy of rock is caused, such as the curve B₁D₁ in Figure 1. Confining pressure can restrain or constrain the dilatancy of microcrack. Therefore, when confining pressure is large, dilatancy can be restrained, such as the comparison between curve B_1F_1 and curve C_1D_1 in Figure 1. With the increase of stress, microcracks dilate. Dilatancy of microcrack will cause release of stress and nominal stress decreases. Stress-strain relation become non-linear.

Therefore, damage and the volume dilatancy caused by damage increase following the increase of loading stress and decrease following the increase of confining pressure.

(2) Mechanism of plastic flow. Existing microscopic test shows [16] that plastic deformation area around internal microcrack area of solid can be always observed. If unstable dilatancy of microcracks causes the formation of macroscopic cracks and any plastic flow is not observed, the damage is called brittle damage. In fact, solid materials have no absolute brittle damage. Therefore, in rock damage process, there is more or less plastic flow, showing some fluid properties. The more complete the rock is or the smaller the initial damage is, the easier it is to exhibit plastic flow. The irreversible deformation of rocks can be divided to be damage and plastic flow. Under low confining pressure, the irreversible deformation of rocks is mainly caused by damage. The way the rock breaks down is brittle failure. Under high confining pressure, damage development is restrained. Irreversible deformation is caused by plastic flow. Rock shows its flow deformation that is similar to that of fluids.

In general, the nonlinear deformation and damage of rocks are determined by two mechanisms of damage and plastic flow. They are competitive to each other. When damage dominates prominently, both the strain softening and dilatancy degree of rocks are conspicuous. Conversely, if plastic flow dominates, strain softening transforms to strain hardening and dilatancy becomes weak. Their domination in damage mechanism depends on the level of confining pressure.

3. APPLICABILITY AND LIMITATION OF EXISTING CONSTITUTIVE MODELS OF ROCKS

3.1 Classical elastic-plastic constitutive model of rocks

Linear elastic-plastic constitutive theory, nonlinear elastic constitutive theory and constitutive theory of elastic damage are those applied widely at present. General mathematical expressions of these constitutive theories are given below:

(1) General mathematical expressions of linear elasticplastic constitutive model:

$$d\sigma_{ij} = D^{e}_{ijkl} d\varepsilon^{e}_{kl} \tag{1}$$

$$d\varepsilon_{ij} = d\varepsilon^{e}_{ij} + d\varepsilon^{p}_{ij}$$
⁽²⁾

$$d\varepsilon_{ij}^{p} = \lambda \frac{\partial f_{p}(\sigma_{ij})}{\partial \sigma_{ij}}$$
(3)

$$f_{\rm p}(\sigma_{ij}) - H = 0 \tag{4}$$

Where, σ_{ij} is nominal stress tensor; ε_{ij} is strain tensor; ε_{ij}^{e} is elastic strain tensor; ε_{ij}^{p} is plastic strain tensor; D_{ijkl}^{e} is rigidity tensor of linear elastomer. $f_1(\sigma_{ij})$ is the yielding function about stress tensor σ_{ij} in stress space; λ is plastic factor; H is hardening parameter.

(2) General mathematical expressions of nonlinear elastic constitutive model:

$$\mathrm{d}\sigma_{ij} = D^{\mathrm{n}}_{ijkl}\mathrm{d}\varepsilon_{kl} \tag{5}$$

$$D_{ijkl}^{n} = f_{n}(\varepsilon_{kl}) \tag{6}$$

where, D_{ijkl}^n is elastic tangential rigidity tensor; $f_n(\varepsilon_{kl})$ is the function with independent variable of strain tensor in strain space.

(3) Constitutive model of elastic damage:

$$d\sigma'_{ij} = D^{e}_{ijkl} (1-\omega) d\varepsilon_{kl}$$
⁽⁷⁾

$$\omega = f_{\rm d}(\sigma_{ij}') \tag{8}$$

$$\sigma'_{ij} = \sigma_{ij}(1 - \omega) \tag{9}$$

where, ω is damage variable or damage factor; σ'_{ij} is effective

stress tensor; $f_d(\sigma'_{ij})$ is the function with the dependent variable of damage variable. It is damage evolution expression, generally.

For strict deduction of constitutive theory, mature mechanics theory basis is needed for building ideal elasticplastic constitutive model and constitutive model of elastic damage, including certain reasonable hypothesis. For example, plastic flow and damage function mechanism are respectively considered on the basis of linear elastic law. Nonlinear elastic constitutive model starts from testing phenomenon and mainly aims at the nonlinear phenomenon of rock deformation mechanics. Its mathematical meaning is more than physical meaning. Generally, it is a classical model by test data fitting.

From the angle of building mathematical expression of constitutive model, nonlinear elastic constitutive model is simplest. Generally, the mathematical expression that meets stress-strain relation in test is needed only. Elastic damage model is slightly complex and elastic-plastic model is the most complex one. However, as for nonlinear elastic model, the more complex testing phenomenon is, the more influencing factors of building constitutive model shall be considered. Calculating parameters in constitutive model are more than those of other two constitutive models, correspondingly. From the angle of application scope, the nonlinear elastic model based on test summary is only applicable to the rocks with macroscopic same deformation and damage mechanism in the test stress path. Elastic-plastic model and elastic damage model deduce common stress-strain relation of mechanical unit from microscopic mechanics. They are applicable to describing the deformation and damage of rocks in different varieties.

Nonlinear elastic model is simple. Many nonlinear elastic constitutive models can be even written to be in population parameter form and explicit solution can be got easily. As for elastic-plastic model and elastic damage model, especially in complex stress conditions, iteration calculation may be needed in calculation process. So, the process of calculating elasticplastic model and elastic damage model is complex.

3.2 Stress-strain relation of rocks in classical constitutive theory

The ideal elastic-plastic constitutive model (hereinafter called MC constitutive model) with the yielding condition of Mohr-Coulomb damage rule and Duncan-Chang hyperbola model (hereinafter called DC constitutive model) are common constitutive models among elastic-plastic constitutive models and nonlinear elastic constitutive models, respectively. To conveniently analyze and discuss advantages and disadvantages of existing constitutive models, MC constitutive model and DC constitutive model are used in this study to represent elastic-plastic constitutive model and nonlinear elastic constitutive model, respectively. The constitutive model of elastic statistic damage built by Cao Wengui is chosen as constitutive model of elastic damage. For details, please refer to Cao and Li [17].

In conventional triaxial conditions, the constitutive relational expression got from different models are calculated below:

(1) MC constitutive model:

Yielding condition:

$$f_{\rm p} = \sigma_1 (1 - \sin \varphi) - \sigma_3 (1 + \sin \varphi) - 2c \cos \varphi = 0 \tag{10}$$

Axial stress and axial strain:

$$d\varepsilon_{1} = \frac{d(\sigma_{1} - \sigma_{3})}{E} + d\varepsilon_{1}^{p} = \frac{d\sigma_{1}}{E} + \lambda \frac{\partial f_{p}}{\partial \sigma_{1}}$$
(11)

plastic volume strain:

$$d\varepsilon_{v}^{p} = d\varepsilon_{1}^{p} + 2d\varepsilon_{3}^{p} = \lambda \frac{\partial f_{p}}{\partial \sigma_{1}} + 2\lambda \frac{\partial f_{p}}{\partial \sigma_{3}}$$
(12)

(2) DC constitutive model:

Axial stress and axial strain:

$$\sigma_1 - \sigma_3 = \frac{\varepsilon_1}{a + b\varepsilon_1} \tag{13}$$

$$E = \frac{1}{a} = k_1 p_0 (\sigma_3 / p_0)^{k_2}$$
(14)

$$\frac{1}{b} = \frac{2c\cos\varphi + 2\sigma_3\sin\varphi}{(1 - \sin\varphi)k_3}$$
(15)

Axial strain and volume strain:

$$\varepsilon_{1} = \frac{-(\varepsilon_{v} - 2\varepsilon_{1})}{k_{4} + k_{5}(\varepsilon_{v} - 2\varepsilon_{1})}$$
(16)

$$k_4 = k_6 + k_7 \lg \sigma_3 \tag{17}$$

(3) Constitutive model of elastic damage: Axial stress and axial strain:

$$d(\sigma_1 - \sigma_3) = E(1 - \omega) \cdot d\varepsilon_1 - d\omega \cdot E\varepsilon_1$$
(18)

$$\omega = 1 - \exp[-m_1 (f_p / 1 - \omega)^{m_2}]$$
⁽¹⁹⁾

Axial strain and volume strain:

$$d\varepsilon_{v} = (1 - 2\mu)d\varepsilon_{1} \tag{20}$$

In mathematical expressions (10)-(20): $\sigma_1 > \sigma_2 = \sigma_3$, σ_1 is the largest main stress; σ_2 is middle main strain; σ_3 is the smallest main stress. $\varepsilon_1 > \varepsilon_2 = \varepsilon_3$, ε_1 is the largest main strain; ε_2 is middle main strain; ε_3 is the smallest main strain; ε_2 is volume strain; ε_p^p is plastic volume strain; ε_1^p is axial plastic strain(the largest main plastic strain); ε_p^p is lateral plastic strain(the smallest main plastic strain); φ is internal friction angle; c is cohesion force; E is nondestructive elastic modulus; μ is nondestructive Poisson's ratio; k_1 , k_2 , k_4 and k_5 are fitting parameters; k_3 is strength reduction factor. $0.75 \le k_4 \le 0.95$; p_0 is reference pressure or atmospheric pressure. Its approximate value can be $p_0=100$ kPa. m_1 and m_2 are probability distribution parameters.

From above relational expressions, it is known that the number of parameters of MC model is smallest, including 4 parameters in total: 2 elastic parameters of *E* and μ and 2 yielding parameters of φ and *c*. Besides above 4 parameters,

elastic damage model also contains two probability distribution parameters: m_1 and m_2 . There are 6 parameters in total. The number of parameters for DC model is the largest. There are 8 fitting parameters in total. After parameters are given, constitutive models can be used to forecast stress-strain relation.

Figure 2 is conventional triaxial compression stress-strain relation curve got from constitutive models including MC model based on the parameters of elasticity modulus, Poisson's ratio, damage strength and damage strain.

In comparison with Figure 1, it is known that MC model ignores nonlinearity of rocks' stress-strain relation before and after peak value of stress based on the assumption that rock is linear elastic entity before yielding and strain hardening or strain softening is not considered in yielding stage. However, plastic volume dilatancy is considered in yielding stage of MC model. Therefore, rock dilatancy can be forecast. Since the MC model uses the associated flow rule, the deformation of the predicted dilatancy is too large. Although nonlinear variation trend is considered in DC model, it ignores straight segment of linear development in rocks' stress-strain relation and exaggerates nonlinear deformation of rocks. So it is not applicable to hard rocks. In addition, DC model cannot forecast dilatancy of rocks. Aiming at axial deformation forecast, rocks' characters in linear elastic stage and nonlinear stage are sufficiently considered in elastic damage model. It is suitable for forecasting hardening and strain softening of soft rocks or hard rocks before and after stress value. Being same as DC model, volume deformation only has compression stage and the dilatancy of rocks cannot be effectively forecast. Besides, the three models cannot forecast compaction of rocks.



(b)Relations between volume strain ε_{τ} and axial strain ε_{τ}

Figure 2. The forecast of stress-strain relation based on classical constitutive theory

Based on above analysis on the mechanism of influencing rocks' stress-strain relation, plastic irreversible deformation after stress peak is considered in MC model, such as plastic volume deformation of dilatancy. However, damage mechanism is not considered. So nonlinear relation in overall stress-strain relations of rocks is not reflected in MC model. DC model is suitable for forecasting nonlinear segment of stress-strain relation under high confining pressure, such as CD segment in Figure 1. Although the mechanism of damage causing release of stress is considered in elastic damage model that well simulates rocks' stress-strain nonlinear variation before and after stress peak, such as the curve BEF in Figure 1, but it ignores the mechanism of plastic flow and the mechanism of damage accompanying irreversible deformation. So volume dilatancy and mechanical behavior in compaction stage cannot be forecast.

4. IMPROVEMENT OF CONSTITUTIVE MODEL

Based on above analyses, to comprehensively reflect rocks' stress-strain relation, irreversible deformation caused by damage function and plastic flow shall be considered simultaneously while building constitutive models. Considering large quantity of calculating parameters of nonlinear elastic model and ambiguous physical significance, to effectively use existing constitutive theories, constitutive models can be built considering the advantages and disadvantages of elastic damage model and MC model. This study improves elastic damage model based on introducing plastic flow mechanism. Yielding condition is the expression (10) in MC model. Except for some rocks with high voidage, the compaction deformation of most rocks is small. The constitutive model improved ignores the compaction segment OA in Figure 1.

4.1 Assumption of deformation coupling mechanism of plastic flow and damage function

In strict significance, damage causes inconsecutive irreversible deformation of rocks. Existing plastic flow theory is put forward aiming at irreversible deformation of continuous solid medium. Therefore, the two deformations exist simultaneously but their mechanisms are different. In the assumption of isotropic continuum, being similar to relation between viscous deformation and plastic deformation in viscous-plastic theory, it can be assumed that damage process accompanies plastic flow; irreversible deformation of damage is plastic irreversible deformation. Based on above assumption, the following relational expression is established to describe deformation:

$$d\varepsilon_{ij} = d\varepsilon^{e}_{ij} + d\varepsilon^{p}_{ij} = d\varepsilon^{e}_{ij} + d\varepsilon^{\omega}_{ij}$$
(21)

where, $\mathcal{E}_{ij}^{\omega} = \mathcal{E}_{ij}^{p}$, $\mathcal{E}_{ij}^{\omega}$ is irreversible strain tensor caused by damage.

4.2 Compatibility conditions in irreversible deformation stage

(1) Damage evolution condition

According to damage statistics theory, it is assumed that probability of damage of infinitesimal single rock following

plastic flow satisfies Weibull distribution. The formulae of rock damage evolution:

$$\omega = p_{\rm f} = 1 - \exp\left[-(\overline{\gamma}^{\rm p} / a)^b\right]$$
(22)

$$\overline{\gamma}^{p} = \int \left[(2/3) \cdot de_{ij}^{p} \cdot de_{ij}^{p} \right]^{\frac{1}{2}}$$
(23)

where, $p_{\rm f}$ is damage probability; $\bar{\gamma}^p$ is equivalent shearing plastic deformation; e_{ij}^p is plastic deviatoric strain tensor; *a* and *b* are parameters of Weibull distribution. *a*>0, *b*<0.

According to, both a and b are relevant to confining pressure [18]. The relational expressions between them are:

$$a = n_1(\sigma_3 / p_0) + n_2 \tag{24}$$

$$b = -n_3(\sigma_3 / p_0) + n_4 \tag{25}$$

where, n_1 , n_2 , n_3 , and n_4 are fitting parameters and all of them are larger than 0.

From (22)-(25), it is known that: the larger plastic deformation $\bar{\gamma}^p$ is, the larger probability of damage of infinitesimal rock will be. When damage is accumulated to be destruction, if plastic deformation $\bar{\gamma}^p$ is small, the mode of rock destruction is brittle destruction. Conversely, the mode of rock destruction is dilatant plastic flow. Besides, the larger confining pressure σ_3 is, the more difficult increase of damage value ω will be. When damage is accumulated to be destruction, plastic deformation increases correspondingly. These damage evolution characters meet the laws of rock deformation and damage summarized above.

(2) Plastic flow conditions

Based on above analyses, the yielding condition determined by formula (10) is ideal plasticity. It is not proper to reflect yielding hardening. Also considering correction of damage to stress in formula (9), the yielding function of formula (10) is modified and deduced to get the following yielding function expression:

$$f_{p}(\sigma'_{ij}, H) = f_{p}(\sigma_{ij}, \omega, H) = 0$$

= $\sigma'_{1}(1 - \sin \varphi) - \sigma'_{3}(1 + \sin \varphi) - H$
= $\frac{\sigma_{1}(1 - \sin \varphi) - \sigma_{3}(1 + \sin \varphi)}{1 - \omega} - H$ (26)

$$H = 2\overline{c}\cos\varphi \tag{27}$$

$$\overline{c} = c_0 [\alpha (\overline{\gamma}^{\,\mathrm{p}})^{\beta} + 1] \tag{28}$$

where, *H* is hardening parameter; \bar{c} is equivalent cohesive force. The yielding condition in this study considers influence of plastic strain hardening and damage degradation on internal cohesive effect of rocks. It is assumed that equivalent cohesive force is the power function of equivalent plastic deformation. c_0 is the cohesive force to be overcome by initial yielding; α and β are plastic strain and hardening coefficients.

When destruction happens, $\bar{\gamma}^p = \bar{\gamma}_c^p$ namely, cohesive force *c* meets the following formula:

$$c = \overline{c} (1 - \omega_{\rm c}) = c_0 [\alpha (\overline{\gamma}_{\rm c}^{\rm p})^{\beta} + 1] (1 - \omega_{\rm c})$$
⁽²⁹⁾

Where, ω_c is the damage value at corresponding destruction point; $\bar{\gamma}_c^p$ is the equivalent plastic deformation in destruction and it corresponds to destruction strength. Destruction points are E and D on the curve in Figure 1.

 ω_c can be calculated by formula (22):

$$\omega_{\rm c} = 1 - \exp\left[-a(\overline{\gamma}_{\rm c}^{\rm p})^{b}\right]$$
(30)

According to formula (29), equivalent cohesive force \bar{c} in formula (28) can be calculated:

$$\overline{c} = \frac{c[\alpha(\overline{\gamma}^{p})^{\beta} + 1]}{[\alpha(\overline{\gamma}^{p}_{c})^{\beta} + 1](1 - \omega_{c})}$$
(31)

To avoid getting too large dilatancy deformation, nonrelevant yielding conditions are used. In other words, yielding function is not coincident with plastic potential function. While considering influence of damage, plastic potential function is:

$$g_{p}(\sigma'_{ij}) = g_{p}(\sigma_{ij}, \omega) = \sigma'_{1}(1 - \sin\psi) - \sigma'_{3}(1 + \sin\psi)$$
$$= [\sigma_{1}(1 - \sin\psi) - \sigma_{3}(1 + \sin\psi)] / (1 - \omega)$$
(32)

where, ψ is dilatancy angle; g_p is plastic potential function.

The damage compatibility condition of dilatancy angle ψ and internal friction angle φ is:

$$\psi = (1 - \omega)\varphi \tag{33}$$

From formula (33), it is known that dilatancy angle gradually decreases following damage process. Its value contains influence of damage degradation. Namely, the value of dilatancy angle is not casual.

(3) Constitutive relation

(1) Common relational expressions

As for loading process:

$$d\sigma'_{ij} = d\left(\frac{\sigma_{ij}}{1-\omega}\right) = D^{e}_{ijkl}(d\varepsilon_{kl} - d\varepsilon^{p}_{kl})$$
(34)

$$d\varepsilon_{ij}^{p} = \lambda \frac{\partial g_{p}(\sigma_{ij}')}{\partial \sigma_{ij}'}$$
(35)

$$\lambda = \frac{1}{\eta} \frac{\partial f_{\rm p}}{\partial \sigma'_{ij}} d\sigma'_{ij} \tag{36}$$

where, η is hardening modulus.

When f_p in formula (26) meets consistency condition, $df_p = 0$ namely, the following formula can be got:

$$\eta = -\frac{\partial f_{p}(\sigma'_{ij})}{\partial H} \frac{\partial H}{\partial \varepsilon^{p}_{ij}} \frac{\partial g_{p}(\sigma'_{ij})}{\partial \sigma'_{ij}}$$
(37)

While unloading, damage variable is invariable and meets the following formula:

$$d\sigma_{ij} = (1 - \omega_r) D^e_{ijkl} d\varepsilon^e_{kl} = D^{\omega}_{ijkl} d\varepsilon^e_{kl}$$
(38)

where, D_{ijkl}^{ω} is damage elastic rigidity tensor; ω_r is the largest damage variable in loading history before unloading.

Formulas (22)-(37) constitute the closed equation set of constitutive model of elastic-plastic statistic damage. Common constitutive relational expression is given.

2 Constitutive relational expressions in conventional triaxial compression test

As for loading process:

The relation between axial stress and axial strain is:

$$d(\sigma_{1} - \sigma_{3}) = d\sigma_{1} = E(1 - \omega) \cdot d\varepsilon_{1}^{e} - d\omega \cdot E\varepsilon_{1}^{e}$$
$$= [d\varepsilon_{1}^{e} - ab(\overline{\gamma}^{p})^{b-1} \cdot \varepsilon_{1}^{e}] \cdot E \cdot \exp[-a(\overline{\gamma}^{p})^{b}]$$
(39)

$$d\varepsilon_1^e = d\varepsilon_1 - d\varepsilon_1^p = d\varepsilon_1 - \lambda(1 - \sin\psi)$$
(40)

$$\lambda = \frac{(1 - \sin \varphi)[d\sigma_1(1 - \omega) - \sigma_1 d\omega] + (1 + \sin \varphi)\sigma_3 \omega}{\eta}$$
(41)

$$\eta = \frac{8c_0\alpha\beta(\overline{\gamma}^{\rm p})^{\beta-1}\cdot\cos\varphi}{3(\overline{\gamma}^{\rm p}_{\rm c})^{\beta}}$$
(42)

The relation between axial strain and volume strain:

$$d\varepsilon_{v}^{e} = (1 - 2\mu)d\varepsilon_{1}^{e}$$
(43)

$$d\varepsilon_{v}^{p} = d\varepsilon_{1}^{p} + 2d\varepsilon_{3}^{p} = -\frac{1+3\sin\psi}{1-\sin\psi} \cdot d\varepsilon_{1}^{p}$$
(44)

$$d\varepsilon_{v} = d\varepsilon_{v}^{e} + d\varepsilon_{v}^{p} = (1 - 2\mu)d\varepsilon_{1}^{e} - \frac{1 + 3\sin\psi}{1 - \sin\psi} \cdot d\varepsilon_{1}^{p}$$

$$(45)$$

While unloading, elasticity modulus meets the following formula:

$$d(\sigma_1 - \sigma_3) = (1 - \omega_r) E d\varepsilon_1^e = E_\omega d\varepsilon_1^e$$
(46)

where, μ is a constant considering small variation of Poisson's ratio of rocks; elasticity modulus *E* meets formula (14); E_{ω} is elasticity modulus of damage.

4.3 Obtaining of parameters of constitutive model

From formulae (22)-(45), it is known that independent parameters of constitutive model to be determined are damage parameters, yielding parameters and elastic parameters. Damage parameters are n_1 , n_2 , n_3 and n_4 ; yielding parameters are: cohesive force c to be overcome while destroying rock, internal friction angle φ of rock and strain hardening indexes α and β of plastic flow; elastic parameters are: elasticity modulus E (determined by k_1 and k_2 in formula (14)) and Poisson's ratio μ . There are 11 independent parameters in the model obtained from conventional triaxial compression test. Elasticity modulus E and Poisson's ratio μ are determined by straight-line segment of test curve. They are calculated according to formula (39) and formula (40). k_1 and k_2 are determined by formula (14).

Generally, stress peak point corresponding to damage strength is used to determine cohesive force *c* and internal friction angle φ of rocks. The cohesive force c_0 that needs to be overcome by initial yielding, namely initial yielding point, corresponds to the elastic limit point B or C in Figure 1. Assuming difference of destruction limit stresses got from test curve is σ_1 - σ_3 = Y_c , difference of elastic limit stresses is σ_1 - σ_3 = Y_0 and confining pressure is σ_2 = σ_3 =S, Y_c , Y_0 and S will meet the following formulae according to formula (26):

$$(Y_c + S)(1 - \sin \varphi) - S(1 + \sin \varphi) = 2c \cos \varphi$$
(47)

$$(Y_0 + S)(1 - \sin\varphi) - S(1 + \sin\varphi) = 2c_0 \cos\varphi$$
(48)

From formula (47), it is known that cohesive force c and internal friction angle φ at the time of destruction can be got by regression analysis of formula (47) after difference Y_c of destruction limit stresses is got by test and when confining pressure S is a constant.

The following formula can be got from formulae (47) and (48):

$$c_{0} = c - \frac{(Y_{c} - Y_{0})(1 - \sin \varphi)}{2\cos \varphi}$$
(49)

After *c* and internal friction angle φ are determined, cohesive force c_0 at initial yielding can be calculated according to (49).

From formula (46), it is known that elastic modulus of damage is calculated below when unloading at destruction stress point:

$$E_{\omega_{\rm c}} = E(1 - \omega_{\rm c}) \tag{50}$$

where, E_{ω_c} is elastic modulus of damage corresponding to destruction stress point.

The following formula can be got from formulae (29) and (50):

$$\ln\left(\frac{E}{E_{\alpha_{\rm c}}} \cdot \frac{c}{c_0} - 1\right) = \ln \alpha + \beta \ln \overline{\gamma}_{\rm c}^{\rm p}$$
(51)

The following formula can be got from formulae (46) and (50):

$$\ln\left[\ln\left(\frac{E}{E_{\omega}}\right)\right] = \ln a + b\ln(\overline{\gamma}^{p} / e^{s})$$
(52)

In the function of different confining pressures *S*, plastic strain and plastic flow strain hardening indexes β and α can be got in regression analysis of formula (51) combining above *E*, c_0 and *c* after getting E_{ω_c} and corresponding $\bar{\gamma}_c^p$.

Under specific confining pressure S, according to different damage elastic model E_{ω} and its corresponding equivalent plastic strain $\bar{\gamma}^p$ on stress-strain relation curve, Weibull

distribution parameters a and b can be got from fitting of formula (52). The 4 parameters n_1 , n_2 , n_3 and n_4 can be got by fitting a and b under different confining pressures according to formulae (24) and (25).

According to formulae (47)-(52), all parameters in constitutive model can be got after processing test data.

5. VERIFICATION OF CONSTITUTIVE MODEL

To verify the rationality of constitutive model in this paper, the test data in Zhao et al., is processed to get relevant model parameters [19-21]. The triaxial compression constitutive relation in formulae (39)-(45) is put into *FLAC*3D limited differences calculus program by programming to simulate conventional triaxial compression test. By numerical simulation, axial stress-strain curve and volume strain-axial strain curve under different confining pressures can be got in Figure 3. The main calculating parameters are: c=9.8MPa; $\varphi=41^{\circ}$; $\mu=0.3$; $k_1=32403.5$, $k_2=0.2$; $n_1=0.07$, $n_2=11.7$, $n_3=0.02$, $n_4=8.5$. From Figure 3, it is known that there is little difference between the forecast result based on constitutive model in this study and test result.

According to Figure 2 and Figure 3, comparing with MC model, nonlinearity of stress-strain relation before and after peak value is considered in the improved constitutive model. Comparing with elastic damage constitutive model, rock dilatancy is considered in the improved constitutive model. In addition, the improved constitutive model considers that brittle destruction transforms to be elastic-plastic destruction following increase of confining pressure. In general, the improved constitutive model is more applicable, sufficiently considering rocks' deformation and destruction character.



Figure 3. Result comparisons

6. CONCLUSIONS

The change law of rocks' stress-strain relations under conventional triaxial compression test conditions is summarized in this paper. It evaluates advantages and disadvantages of existing constitutive models, improves elastic damage constitutive model on the basis, puts forward constitutive model of elastic-plastic statistic damage, offers the method of getting model parameters and makes comparison between test result and numerical calculation result. The following main conclusions are obtained:

(1) Damage degradation and plastic flow exist in rock deformation and destruction process. Classical elastic-plastic constitutive model ignores mechanical damage degradation caused by internal defect of rocks. Elastic damage model ignores the irreversible deformation caused by plastic flow and exaggerates elastic deformation. So the former cannot reflect strain softening of rocks; the latter does not involve dilatancy and irreversible deformation. Therefore, influence of damage function and plastic flow shall be simultaneously considered while building constitutive model.

(2) It is assumed that plastic flow follows damage degradation and damage extension is restrained by confining pressure. At the same time, damage extension influences plastic deformation. The improved constitutive model considers the effect of coupling between damage function and plastic flow, which contributes to properly explaining the mechanism of rock deformation and destruction.

(3) The improved constitutive model can well and comprehensively reflect rocks' characters, including strain softening, dilatancy deformation and the transformation from brittle destruction to elastic-plastic destruction of rocks with the increase of confining pressure. Therefore, comparing with classical elastic damage model, the improved constitutive model can be more applicable. Besides, the number of calculating parameters in the improved model is small. There are 11 independent parameters. All parameters of the model can be obtained after making statistic analysis on triaxial test result. So the improved model can be used conveniently.

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